

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

1.1 Trade Name (as labeled):	0126 Gasket Adhesive
Synonyms:	N/A
CAS No:	Mixture
1.2 Product Use:	Contact Adhesive
1.3 Company Name:	Alpha Systems LLC
Company Address:	5120 Beck Dr
Company Address Cont:	Elkhart IN 46516
Business Phone:	(800) 462-4698
Website:	www.alphallc.us
1.4 Emergency Telephone Number:	24 HR Emergency Contact: CHEMTREC 800 424-9300 During normal business hours: 574-295-5206
Date of Current Revision:	January 10, 2017
Date of Last Revision:	April 05, 2016

SECTION 2 - HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: This product is a red liquid with a pungent odor.

Health Hazards: This product may cause skin and respiratory system irritation. May cause drowsiness and dizziness. May cause genetic defects. May be a reproductive hazard. May cause cancer. May be an aspiration hazard.

Flammability Hazards: This product is a flammable liquid with a flash point of 43°F (6.0°C).

Reactivity Hazards: None.

Environmental Hazards: The environmental effects of this product have not been investigated, however release may cause long term adverse environmental effects.

US DOT Symbols:



EU and GHS Symbols:



Signal Word:

Danger!

2.1 EU Labeling and Classification:

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives.

EU HAZARD CLASSIFICATION OF INGREDIENTS PER DIRECTIVE 1272/2008/EC:

Index Number:

EC# 265-155-0 This substance is classified in the Annex VI of Directive 67/548/EEC Index # 649-465-00-7

This product meets the EU requirement of having less than 3% DMSO extract and is not considered a carcinogen

EC# 203-625-9 is listed in Annex VI Index# 601-021-00-3

EC# 203-777-6 is listed in Annex VI Index# 601-037-00-0

EC# 215-535-7 is listed in Annex VI Index# 601-022-00-9

EC# 202-849-4 is listed in Annex VI Index# 601-023-00-4

EC# 270-093-2 is listed in Annex VI Index# 649-332-00-3

EC# 265-151-9 is listed in Annex VI Index# 649-328-00-1

EC# 265-192-2 is listed in Annex VI Index# 649-267-00-0

Substances not listed either individually or in group entries must be self classified.

Components Contributing to Classification:

Toluene, Hydrotreated Distillates, heavy, Hexane, Naptha mixture, Mixed Xylenes, Ethylbenzene

2.2 Label Elements:**GHS Hazard Classifications:**

Flammable Liquid Category 2
STOT SE Category 3
Skin Irritant Category 2
STOT RE Category 2
Reproductive Category 2
Aspiration Hazard Category 1
Germ Cell Mutagenicity Category 1
Carcinogenicity Category 1
Aquatic Chronic Category 2

Hazard Statements:

H225: Highly flammable liquid and vapour
H336: May cause drowsiness or dizziness
H315: Causes skin irritation
H373: May cause damage to organs through prolonged or repeated exposure.
H361: Suspected of damaging fertility or the unborn child
H304: May be fatal if swallowed and enters airways
H340: May cause genetic defects.
H350: May cause cancer.

Precautionary Statements:

H411: Toxic to aquatic life with long lasting effects
P201: Obtain special instructions before use.
P202: Do not handle until all safety precautions have been read and understood.
P210: Keep away from heat/spark/open flame/hot surfaces – No Smoking
P240: Ground and bond container and receiving equipment
P241: Use explosion-proof [electrical/ventilating/lighting] equipment.
P242: Use non-sparking tools.
P243: Take action to prevent static discharges.
P260: Do not breathe dust/fume/gas/mist/vapours/spray.
P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
P271: Use only outdoors or in a well-ventilated area.
P233: Keep container tightly closed
P273: Avoid release to the environment.
P280: Wear protective gloves/protective clothing/eye protection/face protection

Response Statements:

P303+P361+P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P332+P313: If skin irritation occurs: Get medical advice/attention.
P370+P378: In case of fire use water, foam, dry chemical, carbon dioxide or halon to extinguish.
P302+P352: IF ON SKIN: Wash with plenty water.
P362+P364: Take off contaminated clothing and wash it before reuse.
P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331: Do NOT induce vomiting.
P314: Get medical advice/attention if you feel unwell.
P312: Call a POISON CENTER/doctor if you feel unwell.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P391: Collect spillage.

Storage Statements:

P403+P233+P235: Store in well-ventilated place. Keep container tightly closed. Keep cool.

Disposal Statements:

P405: Store locked up.

P501: Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Health Hazards or Risks From Exposure:**Symptoms of Overexposure by Route of Exposure:**

The most significant routes of overexposure for this product are by contact with skin or eyes. The symptoms of overexposure are described in the following paragraphs.

Acute:

- Inhalation: Inhalation of vapors may cause drowsiness or dizziness.
 Skin Contact: Skin contact may cause irritation.
 Eye Contact: Contact with eyes may cause serious irritation.
 Ingestion: Ingestion of this product may cause irritation.

Chronic: May cause damage to organs through prolonged or repeated exposure.

Target Organs:

- Acute: Eyes, Skin, Respiratory system
 Chronic: Internal organs

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredients:	WT%	CAS No.	EINECS No.	Hazard Classification
Hexane	40-50%	110-54-3	203-777-6	H225: Flam. Liq. Cat 2, H304: Aspiration Toxicity Cat 1, H315: Skin Irrit. Cat 2, H336: STOT SE Cat 3, H373: STOT RE Cat 2, H361: Reproductive Tox Cat 2, H411: Aquatic Chronic Cat 2
Toluene	10-17%	108-88-3	203-625-9	H225: Flam. Liq. Cat 2, H304: Aspiration Toxicity Cat 1, H315: Skin Irrit. Cat 2, H336: STOT SE Cat 3, H373: STOT RE Cat 2, H361: Reproductive Tox Cat 2
Hydrotreated Distillates, heavy	<5%	64742-52-5	203-625-9	Not Classified *Note L
Naptha mixture	0-2.5%	68410-97-9, 64742-49-0, 64742-89-8	270-093-2, 265-151-9, 265-192-2	H304: Aspiration Toxicity Cat 1, H340: Germ Cell Mutagenicity Cat 1B, H350: Carcinogenicity Cat 1B
Mixed Xylenes	0-1%	1330-20-7	215-535-7	H226: Flam. Liq. Cat 3, H315: Skin Irrit. Cat 2, H312, H332: Acute Tox Cat 4 (Dermal, Inhalation)
Ethylbenzene	0-.5%	100-41-4	202-849-4	H225: Flam. Liq. Cat 2, H304: Aspiration Toxicity Cat 1, H332: Acute Tox Cat 4 (Inhalation), H373: STOT RE Cat 2
Balance of other ingredients are non-hazardous or less than 1% in concentration (or 0.1% for carcinogens, reproductive toxins, or respiratory sensitizers).				

Note: All WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2010 format. This product has been classified in accordance with the hazard criteria of the CPR and the SDS contains all the information required by the CPR, EU Directives and the Japanese Industrial Standard JIS Z 7250:2000

SECTION 4 - FIRST AID MEASURES**4.1 Description of First Aid Measures:****Eye Contact:**

If product enters the eyes, flush with plenty of water or eye wash solution for several minutes. Remove contacts if present and easy to do. Seek medical attention if irritation persists.

Skin Contact:

Wash skin thoroughly with soap and water after handling. Seek medical attention if irritation develops and persists.

Inhalation:

If breathing becomes difficult, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Seek medical attention.

Ingestion:

If product is swallowed, call physician or poison center immediately. If professional advice is not available, do not induce vomiting. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. Seek medical advice. Take a copy of the label and/or SDS with the victim to the health professional.

Medical Conditions Generally Aggravated by Exposure:

Pre-existing skin, respiratory system or eye problems may be aggravated by prolonged contact.

4.2 Symptoms and Effects Both Acute and Delayed:

Exposure to skin, eyes and respiratory system may cause irritation.

4.3 Recommendations to Physicians:

Treat symptoms and eliminate overexposure.

SECTION 5 - FIRE FIGHTING MEASURES**5.1 Fire Extinguishing Materials:**

Use the following fire extinguishing materials:

Water Spray: Yes
Foam: Yes
Halon: Yes

Carbon Dioxide: Yes
Dry Chemical: Yes
Other: Any "C" Class

5.2 Unusual Fire and Explosion Hazards:

Explosive Sensitivity to Mechanical Impact:

No

Explosive Sensitivity to Static Discharge:

Yes

- Incipient fire responders should wear eye protection.
- Structural firefighters must wear Self-Contained Breathing Apparatus (SCBA) and full protective equipment.
- Isolate materials not yet involved in the fire and protect personnel. Move containers from fire area if this can be done without risk; otherwise, cool with carefully applied water spray.
- If possible, prevent run-off water from entering storm drains, bodies of water, or other environmentally sensitive areas.

5.3 Special Fire-Fighting Procedures:

NFPA RATING SYSTEM		HMIS RATING SYSTEM	
Flammability Health Reactivity Other		HAZARDOUS MATERIAL IDENTIFICATION SYSTEM	
		HEALTH HAZARD (BLUE)	2
		FLAMMABILITY HAZARD (RED)	4
		PHYSICAL HAZARD (YELLOW)	0
PROTECTIVE EQUIPMENT			
EYES	RESPIRATORY	HANDS	BODY
	See Sect 8		See Sect 8
For Routine Industrial Use and Handling Applications			
Hazard Scale: 0 = Minimum 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic Hazard			

SECTION 6 - ACCIDENTAL RELEASE MEASURES (STEPS FOR SPILLS)**6.1 Personal Precautions, Protective Equipment and Emergency Procedures:**

Use cautious judgment when cleaning up spill. Wear suitable protective clothing, gloves, and eye/face protection.

6.2 Environmental Precautions:

Construct a dike to prevent spreading. Keep out of sewers, storm drains, surface waters, and soils.

6.3 Spill and Leak Response:**Small Spills:**

- Collect material via broom or mop. Place in tightly sealed containers for proper disposal.
- Approach spill areas with caution.
- If liquid was introduced, create a dike or trench to contain material. Soak up with absorbent material such as clay, sand or other suitable non-reactive material.
- Place in leak-proof containers. Seal tightly for proper disposal.
- Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada and its Provinces, those of Australia, Japan and EU Member States (see Section 13, Disposal Considerations).

Large Spills:

SECTION 7 - HANDLING AND STORAGE**7.1 Precautions for Safe Handling:**

To prevent eye contact under the foreseeable conditions of use, wear appropriate safety eyewear. When handling, do not eat, drink, or smoke. Wash thoroughly after handling. Do not handle or store near heat, sparks, or flame.

7.2 Storage and Handling Practices:

Keep away from incompatible materials. Keep container closed when not in use and store in well ventilated area.

7.3 Specific Uses:

Contact Adhesive

SECTION 8 - EXPOSURE CONTROL/PERSONAL PROTECTION**8.1 Exposure Parameters:**

<u>Ingredients</u>	<u>CAS No.</u>	<u>OSHA PEL</u>	<u>NIOSH PEL</u>
Hexane	110-54-3	50 ppm	50 ppm
Toluene	108-88-3	200 ppm	100 ppm
Hydrotreated Distillates, heavy	64742-52-5	Not established	Not established
Naptha mixture	68410-97-9, 64742-49-0, 64742-89-8	Not established	Not established
Mixed Xylenes	1330-20-7	100 ppm	
Ethylbenzene	100-41-4	100 ppm	100 ppm

8.2 Exposure Controls:**Ventilation and Engineering Controls:**

Use with adequate ventilation to ensure exposure levels are maintained below the limits provided above.

The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132), or standards of EU member states (including EN 149 for respiratory PPE, and EN 166 for face/eye protection), and those of Japan. Please reference applicable regulations and standards for relevant details.

Respiratory Protection:

Not required for properly ventilated areas.

Maintain airborne contaminant concentrations below guidelines listed above, if applicable. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-93, the European Standard EN149, or EU member states.

Eye Protection:

Safety glasses or goggles are required.

If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian Standards, and the European Standard EN166, Australian Standards, or relevant Japanese Standards.

Hand Protection:

Chemical resistant gloves are required to prevent skin contact.

If necessary, refer to U.S. OSHA 29 CFR 1910.138, the European Standard DIN EN 374, the appropriate Standards of Canada, Australian Standards, or relevant Japanese Standards.

Body Protection:

Use body protect appropriate to task being performed.

If necessary, refer to appropriate Standards of Canada, or appropriate Standards of the EU, Australian Standards, or relevant Japanese Standards. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR 1910.136.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on Basic Physical and Chemical Properties:**

Appearance (Physical State and Color): Red liquid

Odor: Pungent odor

Odor Threshold: No data available

pH: No data available

Melting/Freezing Point: No data available
Boiling Point: No data available
Flash Point: 43°F (6.0°C).
Evaporation Rate: No data available
Flammability (Solid; Gas): No data available
Upper/Lower Flammability or Explosion Limits: Not applicable
Vapor Pressure (mm Hg @ 20°C (68° F): No data available
Vapor Density: No data available
Relative Density: No data available
Specific Gravity: No data available
Solubility in Water: No data available
Weight per Gallon: No data available
Partition Coefficient (n-octanol/water): No data available
Auto-Ignition Temperature: No data available
Decomposition Temperature: No data available
Viscosity: 3,000-8,000 cps

9.2 Other Information:

No data available

SECTION 10 - STABILITY AND REACTIVITY**10.1 Reactivity:**

This product is not reactive.

10.2 Stability:

Stable under conditions of normal storage and use.

10.3 Possibility of Hazardous Reactions:

Will not occur.

10.4 Conditions to Avoid:

Avoid heat, sparks and flame.

10.5 Incompatible Substances:

Strong oxidizing agents.

10.6 Hazardous Decomposition Products:

Carbon dioxide and carbon monoxide.

SECTION 11 - TOXICOLOGICAL INFORMATION**11.1 Information on Toxicological Effects:****Toxicity Data:**

Hazardous Component	CAS#	LD 50 of Ingredient	LC 50 of Ingredient
Toluene	108-88-3	Oral LD 50: 636 mg/kg	Intravenous LD 50: 1960 mg/kg

Suspected Cancer Agent:

Ingredients within this product are found on one or more of the following lists: FEDERAL OSHA Z LIST, NTP, IARC, or CAL/OSHA and therefore are considered to be cancer-causing agents by these agencies. Toluene CAS# 108-88-3, Xylene CAS# 1330-20-7, Ethylbenzene CAS# 100-41-4

Irritancy:

Skin and respiratory irritant.

Sensitization to the Product:

This product is not expected to cause skin sensitization.

Germ Cell Mutagenicity:

This product does contain ingredients that are suspected to be a germ cell mutagenic.

Reproductive Toxicity:

This product is expected to be a human reproductive toxicant.

SECTION 12 - ECOLOGICAL INFORMATION**12.1 Toxicity:**

Hazardous Component	CAS#	LC50 of Ingredient	EC 50 of Ingredient
Toluene	108-88-3	96 hr LC 50: 5.4 mg/L	N/A

12.2 Persistence and Degradability:

No specific data available on this product.

12.3 Bioaccumulative Potential:

No specific data available on this product.

12.4 Mobility in Soil:

No specific data available on this product.

12.5 Results of PBT and vPvB Assessment:

No specific data available on this product.

12.6 Other Adverse Effects:

No data available

12.7 Water Endangerment Class:

At present, there are no ecotoxicological assessments for this product.

SECTION 13 - DISPOSAL CONSIDERATIONS**13.1 Waste Treatment Methods:**

Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Australia, EU Member States and Japan.

13.2 EU Waste Code:

Not determined

SECTION 14 - TRANSPORTATION INFORMATION**14.1 U.S. Department of Transportation (DOT) Shipping Regulations (BULK):**

This product is classified (per 49 CFR 172.101) by the U.S. Department of Transportation, as follows.

UN Identification Number:	UN1133
Proper Shipping Name:	Adhesives (Flammable)
Hazard Class Number and Description:	Class 3 Flammable Liquids
Packing Group:	III
DOT Label(s) Required:	Flammable Liquids
North American Emergency Response Guidebook Number:	128

14.2 Environmental Hazards:**Marine Pollutant:**

The components of this product are not designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).

14.3 Special Precaution for User:

None

14.4 International Air Transport Association Shipping Information (IATA):

This product is considered as dangerous goods.

14.5 International Maritime Organization Shipping Information (IMO):

This product is considered as dangerous goods.

SECTION 15 - REGULATORY INFORMATION**15.1 Safety, Health and Environmental Regulations Specific for the Substance or Mixture:****United States Regulations:****U.S. SARA Reporting Requirements:**

The components of this product are subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.

Section 313 CAS# 1330-20-7, CAS# 108-88-3, CAS# 100-41-4

Section 304 Reportable Quantity (RQ): 1000 lb (454 kg) for CAS# 108-88-3

U.S. SARA 311/312:

Acute Health: Yes; Chronic Health: Yes; Fire: Yes; Reactivity: No

U.S. CERCLA Reportable Quantity:

Reportable Quantity (RQ): 1000 lb for CAS# 108-88-3

1000 lb for CAS# 100-41-4

5000 lb for CAS# 110-54-3

100 lb for CAS# 1330-20-7

U.S. TSCA Inventory Status:

The components of this product are listed on the TSCA Inventory or are exempted from listing.

Other U.S. Federal Regulations:

None known

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65):

This product does contain ingredients on the Proposition 65 Lists.

CAS #108-88-3 Toluene

CAS# 100-41-4 Ethylbenzene

15.2 Canadian Regulations:**Canadian DSL/NDSL Inventory Status:**

Components are DSL Listed, NDSL Listed and/or are exempt from listing

Other Canadian Regulations:

Not applicable

Canadian Environmental Protection Act (CEPA) Priorities Substances Lists:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all of the information required by those regulations.

Canadian WHMIS Classification and Symbols:

This product is classified per WHMIS Controlled Product Regulations.

15.3 European Economic Community Information:

This product meets the definition of a hazardous substance or preparation as defined by the European Union Council Directives 67/548/EEC, 1999/45/EC, 1272/2008/EC and subsequent Directives. See Section 2 for Details.

Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

15.4 Australian Information for Product:

Components of this product are listed on the International Chemical Inventory list.

15.5 Japanese Information for Product:

Japanese Minister of International Trade and Industry (MITI) Status: The components of this product are not listed as Class I specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese MITI.

15.6 International Chemical Inventories:

Listing of the components on individual country Chemical Inventories is as follows:

Australian Inventory of Chemical Substances (AICS): Listed

Korean Existing Chemicals List (ECL): Listed

Japanese Existing National Inventory of Chemical Substances (ENCS): Listed

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed

U.S. TSCA: Listed

SECTION 16 - ADDITIONAL INFORMATION

Prepared By: Chris Eigbrett
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MSDS to GHS Compliance
www.MSDStoGHS.com

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of the need that information is current, applicable and suited to the circumstances of use. This safety sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers. Alpha Systems LLC assumes no responsibility for injury to vendee or third party person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, Alpha Systems LLC assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Compliance with all applicable federal, state, and local laws and local regulations remains the responsibility of the user.

END OF SDS SHEET